

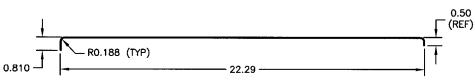
060213

DESIG	N RF	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHEC	KED //	APPROVED //	DRAWING NO. REV. C
	#	At .	D3249 SHEET 1 OF 1
DATE			TITLE SCALE
06.0)2.01		TOP (DUAL BATTERY RACK) 1:6
Α		04.04.06	NEW ISSUE
В		04.11.04	20.625 WAS 20.245
С		06.02.01	21.000 WAS 20.625, REMOVE Ø0.501
			TOOLING HOLES

21.000

(REF)

r-- 1.400 R0.13 (TYP) 0.300 **GRAIN DIRECTION** Ø0.098 (15 PLCS) 18.27 18.200 (1.300 PITCH) 21.000 /c\ - 22.89 (TYP) -R0.30 **– 23.289** – (TYP) D3249-1F FLAT PATTERN



D3249-1 BEND DETAIL

NOTES:

- 1) MATERIAL: 2024-T3 (QQ-A-250/4) 0.063 THICK (REF. DART SPEC. M2024T3S.063)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - POWDER COAT BLACK SANDTEX (4.3.5.7) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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